



ed. A - Date 2205 - P/N:PT0745BN

WATER COOLING

HiPace

PM 016 623 -T

Cooling water requirements

Cooling water quality	filtrated, mechanically clean, optically clear, no turbidity, no sediments, chemically neutral
Oxygen content max.	4 mg/kg
Chloride content max.	100 mg/kg
Water hardness max.	10 °dH 12.53 °e 17.8 °fH 178 ppm CaCO ₃
Consumption of potassium permanganate max.	10 mg/kg
Carbon dioxide content max.	undetectable
Ammonia content max.	undetectable
pH-value	7–9
Fore-line overpressure max.	6000 hPa
Cooling water temperature	See “Technical Data” of turbopump
Cooling water consumption at max. gas throughput	See “Technical Data” of turbopump